



**CAUTION**

TO PROVIDE CONTINUED PROTECTION AGAINST THE RISK OF ELECTRIC SHOCK, CUSTOMER'S POWER SUPPLY MUST BE PROPERLY GROUNDED.

NOTE: GROUNDING SCREW TO HAVE A GREEN COLORED SLOTTED AND/OR HEX HEAD NO SUBSTITUTES. USE #1005

NOTE: THE SURFACE OF THE INSULATED WIRES MARKED (X) TO BE COLORED GREEN, WITH OR WITHOUT ONE OR MORE YELLOW STRIPES.

**WIRING NOTE**

ALL WIRES #14 AWG, TYPE SEW/SF2 MINIMUM UNLESS OTHERWISE NOTED

#4046  
240V 50HZ  
KILN SITTER  
W/LIM. TIMER  
4' TUBE  
ASSY #4041

#12-3 CORDSET  
6-20P CAP  
#4016

**POWER REQ'TS**  
200 VOLTS  
1 PHASE  
50 HERTZ  
18 AMPS  
3600 WATTS

TO RE-ORDER ELEMENTS, SPECIFY		
DESCRIPTION	QTY	LOC
EL6732181DFATB	2	TOP&BOT
EL6732181DFAM	2	MIDDLE

NOTE: PLEASE REFER TO THIS NUMBER WHEN ORDERING PARTS FOR THIS KILN

I/C  
MAX. TEMP.  
1288°C  
2350°F

REV	DATE	BY	DESCRIPTION
-	6/16/03	DTB	
A	8/1/05	DTB	ADDED RELAY

SWITCH BOX ASSY- 4055-2

PARAGON INDUSTRIES  
2011 SOUTH TOWN EAST BLVD  
MESQUITE, TEXAS 75149

WIRING DIAGRAM  
200V 1 PHASE 50HZ 3600WATTS

PART NO 6732181DFA  
S663-KSLT

REV A  
FILE