



**CAUTION**  
 TO PROVIDE CONTINUED PROTECTION AGAINST THE RISK OF ELECTRIC SHOCK, CUSTOMER'S POWER SUPPLY MUST BE PROPERLY GROUNDING.

**WIRING NOTE**  
 ALL WIRES #14 AVG. TYPE SEW/SF2 MINIMUM UNLESS OTHERWISE NOTED

#3230 LID OPER'D POWER CUT-OFF SWITCH

#6 SEW/SF2 WIRE #4520

#4046 240V 50HZ KILN SITTER W/LIM. TIMER 4" TUBE ASSY #4041

#6194 50A RELAY W/208-240V COIL

#67E6 1/2 AMP

#4201 50 AMP 6-2/8-1 DORSET 6-SIP CAP

**POWER REQ'TS**  
 220 VOLTS  
 1 PHASE  
 50 HERTZ  
 49.1 AMPS  
 10800 WATTS

L/C

1260°C  
 2300°F

NOTE: PLEASE REFER TO THIS NUMBER WHEN ORDERING PARTS FOR THIS KILN

TO RE-ORDER ELEMENTS, SPECIFY		
DESCRIPTION	QTY	LOC
EL2252251GFATB	6	TOP&BOT
EL2252251GFAM	6	MIDDLE

REV	DATE	BY	DESCRIPTION
-	5/16/03	DTB	

SWITCH BOX ASSY- 40023-7

PARAGON INDUSTRIES  
 2011 SOUTH TOWN EAST BLVD  
 MESQUITE, TEXAS 75149

WIRING DIAGRAM  
 220V, 1 PHASE, 50HZ, 10800WATTS

PART NO.	REV
2252251GFA	-
SNF24-3	FILE